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Mitsubishi Meldas 64 Parameter Manual Title: MELDAS C6/C64/C64T PARAMETER MANUAL Author: MITSUBISHI Subject: BNP-B2267C(ENG) Keywords: eMANUAL Created Date: 4/2/2004 3:16:54 PM MELDAS C6/C64/C64T PARAMETER MANUAL This manual is a guide of the parameters used with the CNC MELDAS C6/C64/C64T. This manual is written on the assumption that all machine parameters of the MELDAS C6/C64/C64T are provided. MELDAS C6/C64/C64T PARAMETER MANUAL This manual is a guide for using the MELDAS C6/C64/C64T. Programming is described in this manual, so read this manual thoroughly before starting

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programming. Thoroughly study the "Precautions for Safety" on the following page to ensure safe use of this NC unit. Details described in this manual CAUTION MELDAS C6/C64/C64T PROGRAMMING MANUAL (LATHE TYPE) This manual is referred to when using the MELDAS C64 Series. This manual explains how to operate the screens of the C64 Series. Read this manual thoroughly before using the CNC unit. To safely use this CNC unit, thoroughly study the "Precautions for Safety" on the next page before use. Details described in this manual CAUTION MELDAS C6/C64/C64T INSTRUCTION MANUAL This manual is called MELDAS C6/C64 CONNECTION AND MAINTENANCE MANUAL and covers the items related to installation,

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connection and maintenance of this NC unit. Read this manual thoroughly before using. For safe use, fully understand "Precautions for Safety" on the next page first. Details described in this manual: MELDAS C6/C64 CONNECTION AND MAINTENANCE MANUAL (1) This manual explains general parameters as viewed from the NC. For information about each machine tool, refer to manuals issued from the machine manufacturer. If the descriptions relating to "restrictions" and "allowable conditions" conflict between this manual MELDAS is a registered trademark of Mitsubishi Electric ... MELDAS 60/60S Series MELDASMAGIC64 Programming Manual (M TYPE)..... BNP-B2182 MELDAS 60/60S Series

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SP042 CRNG* C-axis detector range 0 to 8 <For MDS-C1-SPX/SPHX> Set the number of pulses for the spindle end PLG. Page 148 3. Setup Setting range Standard Abbr. Parameter name Details (Unit) setting Set the cycle to add the increment values in the dual cushion

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