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parameters. Data should be gathered using a measurement system with a gage R&R less than 10% (see paragraph 5.10). Process Control Optimization Manual The purpose of this manual is to communicate to organizations (internal and external) and suppliers, common Product Quality Planning and Control Plan guidelines developed jointly by Chrysler, Ford and General Motors. This manual provides guidelines designed to produce a product Second Edition - eush.com.cn This Reference Manual was developed by the Statistical Process Control (SPC) Work Group, sanctioned by the DaimlerChrysler/Ford/General Motors Supplier Quality Requirements Task Force, and

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